



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3407-041
Job Sheet 174054



Part No: D3407-041

Job Qty: 16 ea

Part Name: Tow Ring



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/30/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: IPP Rev:A 05.10.14 New issue KJ/EC IPP Rev:B 08-09-09 revE as per dwg DD verified by:EC IPP REV:F 17.11.02 AS PER DWG REV.G DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	3/29/18	3/29/18	0.00	0.00	Start Up Large Fab-1		<i>MBC</i>
100	Large Fab	16 pcs	3/29/18	3/29/18	0.00	3.51	Large Fab 1		<i>MBC</i>
110	QC	16 pcs	3/29/18	3/29/18	0.00	0.00	QC9		<i>PO 13-4-6</i>
120	QC	16 pcs	3/29/18	3/29/18	0.00	0.00	QC5		<i>PO 13-4-6</i>
130	Powdercoat	16 pcs	3/30/18	3/30/18	0.00	0.60	Powdercoat2		<i>BRASH-4-9</i>
140	QC	16 pcs	3/30/18	3/30/18	0.00	0.00	QC3		<i>11 APR 11 2018</i>
150	Packaging	16 pcs	3/30/18	3/30/18	0.00	0.00	Packaging3-1	<i>5/530</i>	<i>9-89</i>
160	QC21-SA	16 Ea	3/30/18	3/30/18	0.00	0.00	QC21		<i>SDAS</i>

Part Op 100 - Weld D3407-1/-5 using welding rod TIG174 as per Dwg D3407 & QSI 004 A/R TIG174 ROD

Descriptions: Batch:

MBC 130 - **Mask Threaded Section** START TIME: *12:00* OVEN TEMPERATURE: *400°* FINISH TIME:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3407-1	Stem	16 Ea (1 ea)	90-Start up Operation	
D3407-5	Ring	16 Ea (1 ea)	90-Start up Operation	

Operation

90-Start up Operation



Container No: S058326



Part: D3407 - 041

Job No: 174054

Serial No/Batch: S058326

Revision: G

Inspector:

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Allocated

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2:53 PM Dart.Gagnon.Michelle

Date: 04/05/18